

# 3D-Printer

## Principle

Additive manufacturing in layers of three-dimensional objects with a CAD-model.

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<b>Manufacturer</b>	Ultimaker B.V.
<b>Print Method</b>	Melt-layering process
<b>Constructed Space Size</b> (L x B x H)	230 x 225 x 205 mm
<b>Max. Printing Speed</b>	300 mm/s
<b>Min. Layer Thickness</b>	20 µm
<b>Die Diameter</b>	400 µm
<b>Filament Diameter</b>	2.85 mm
<b>Extruder-Hotend-Temperature</b>	180 - 260 °C
<b>Print-Bed-Temperature</b>	50 - 100 °C

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